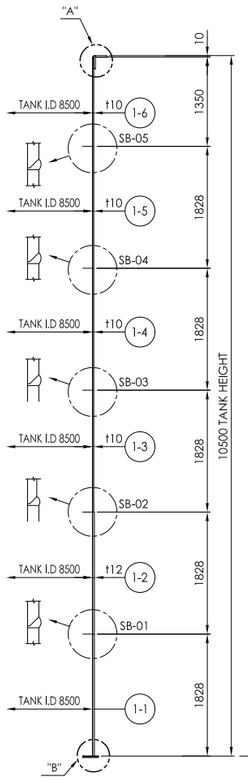
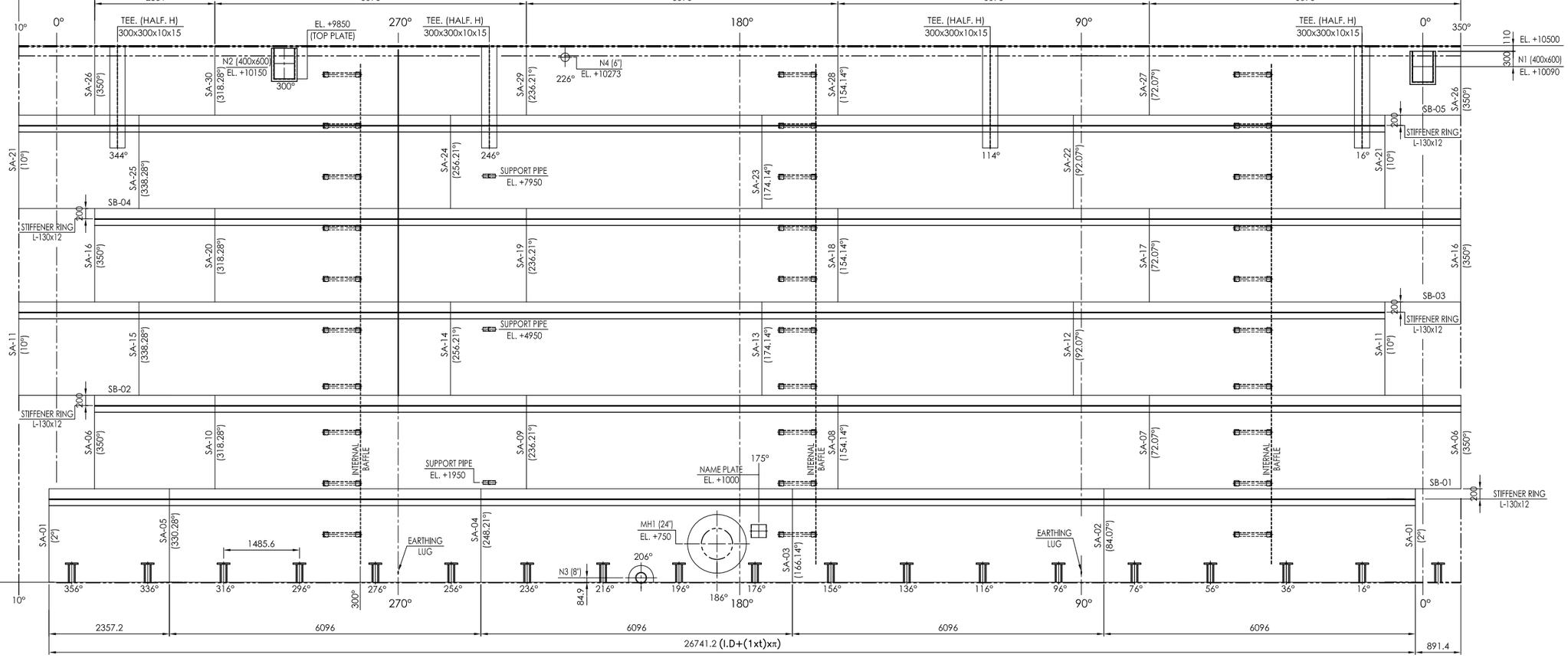
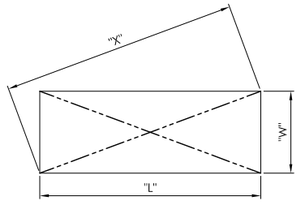


SHELL HORIZONTAL JOINT

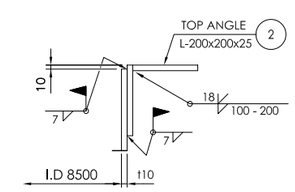


SHELL DEVELOPMENT

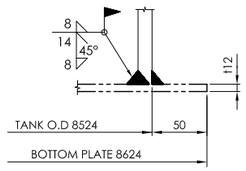


DIMENSION FOR CUTTING (PERNOMINAL DIA.)				
COURSE	"L"	"W"	"X"	QT'Y
1-1	6096	1828	6364.2	4
	2357.2	1828	2983	1
1-2	6096	1828	6364.2	4
	2357.2	1828	2983	1
1-3	6096	1828	6364.2	4
	2351	1828	2978	1
1-4	6096	1828	6364.2	4
	2351	1828	2978	1
1-5	6096	1828	6364.2	4
	2351	1828	2978	1
1-6	6096	1350	6243.7	4
	2351	1350	2711	1

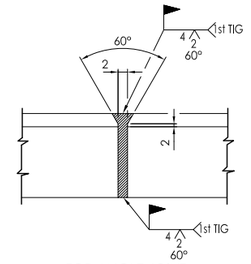
SHELL PLATE CUTTING PLAN



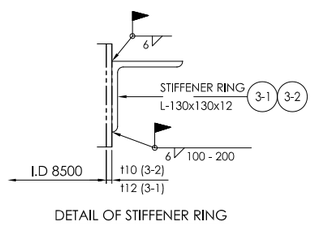
DETAIL "A"



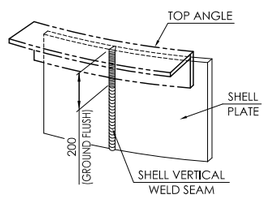
DETAIL "B"



TOP ANGLE JOINT

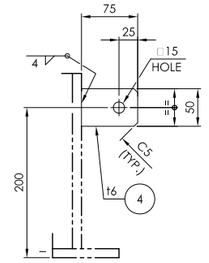


DETAIL OF STIFFENER RING



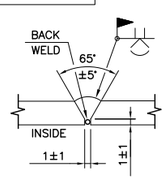
SHELL VER. WELDING SEAM

& TOP ANGLE CROSS DETAIL

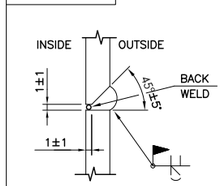


EARTHNG LUG

SA-01~SA-26



SB-01~SB-05



NOTES :

1. ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED.

ITEM NO.	NAME OF PART	MATERIAL	Q'TY	CONST.& COMM.	2 YEARS OPER. SPARE	UNIT (EA)	REMARKS
4	EARTHING LUG	SS304	2				t6
-2	STIFFENER RING	ASTM A36 OR EQ.	3				L-130x130x12x26767L
3 -1	STIFFENER RING	ASTM A36 OR EQ.	2				L-130x130x12x26779L
2	TOP ANGLE	ASTM A36 OR EQ.	1				L-200x200x25x26767L (BUILD UP)
-6	SHELL	ASTM A36	5				t10
-5	SHELL	ASTM A36	5				t10
-4	SHELL	ASTM A36	5				t10
-3	SHELL	ASTM A36	5				t10
-2	SHELL	ASTM A36	5				t12
1 -1	SHELL	ASTM A36	5				t12
PART CODE							

(1) SET TO BE MANUFACTURED

REV	DATE	DESCRIPTION	DRN	CKD	DESIGN ENG	LEAD ENG	PROJ APP	CLIENT APP'D
00	01/08/26	FINAL	INK	HER	DS	HK	MS	-
1	16/03/26	ISSUED FOR CONSTRUCTION	INK	HER	DS	HK	MS	-
0	04/03/26	ISSUED FOR CONSTRUCTION	INK	HER	DS	HK	MS	-
C	28/01/26	ISSUED FOR APPROVAL	INK	HER	DS	HK	MS	-
B	03/11/25	ISSUED FOR APPROVAL	INK	HER	DS	HK	MS	-
A	14/10/25	ISSUED FOR APPROVAL	INK	HER	DS	HK	MS	-

REVISIONS

CPM PT Citra Palu Minerals

	NAME	DATE
DRAWN	INKO	14/10/25
CHECKED	-	-
DESIGN ENG	-	-
LEAD ENG	-	-
PROJ APP'D	-	-
CLIENT	-	-

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PT.HANAZONO ENGINEERING INDONESIA

PLOT SCALE AS-SHOWN

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THIRD ANGLE PROJECTION

AT SHEET

TITLE

POBOYO 2000 TPD EXPANSION PROJECT
PROCESS PLANT AREA
ADSORPTION TANK 01 (4430-TK-102)
SHELL PLATE ARRANGEMENT

CLIENT NUM -

PROJ NUM PT0061.08

SHT: 1 OF 1

MARK NUM -

DRG NUM E2502-000-DWG-202

REV 00